AMENDMENTS TO THE CLAIMS

The following listing of claims will replace all prior versions and listings of claims in the application.

LISTING OF CLAIMS

1-23. (Cancelled)

24. (Previously Presented) The method of Claim 59, further comprising rolling over an edge of the inlet to the tubular member.

25. (Previously Presented) The method of Claim 59, wherein said configuring includes:

drawing a seamless funnel member;

forming the inlet at one end of the seamless funnel member, the inlet having a first axis; and

forming the outlet at the opposite end of the seamless funnel member, the outlet having a second axis offset from the first axis.

26. (Previously Presented) The method of Claim 25, further comprising: cutting a length of tubing to form a hose of desired length; and telescopically joining an end of the hose to the outlet of the seamless funnel member.